

# **Table of Contents**

**Features and Options Benefits of Hinged Manhole Assemblies**  4-6

9

# Innovative Access Solutions

Section	Category	Description	Page
Overview	Introduction		3
	Features and	Optimized Designs	4
	Options	Ease of Use	5
		Safety and Security	6
Innovative Product Lines			8
		Benefits of Hinged Manhole Assemblies	9
		ERGO® Access Assembly	10
		ERGO® XL Access Assembly	12
		Captive Hinge Access Assembly	14
		HINGECO® Access Assembly	15
		SELFLEVEL® Asphalt Access Assembly	16
		SELFLEVEL® Concrete Access Assembly	18
		SELFLEVEL® Valve Box Riser	20
		REVOLUTION® Access Assembly	21
		Ductile Iron Hinged Hatch Access Assembly	22
		Hinged Trench Assembly	24
		STORMSURGE® Access Assembly	26
		DUOSEAL™ Watertight Access Assembly	27
		ERMATIC® Modular Covers	28
		CAMPRESSION® Access Assembly	29
		MULTILEAF™ Hinged Covers	30
		Hinged Grate Assembly with Slam Lock	31

Opens with less than 35 lb of lifting force With the mechanical strut, products like the

ductile iron hinged hatch can be opened with minimal effort.

Watertight Manhole Assembly can withstand 51.45 psi

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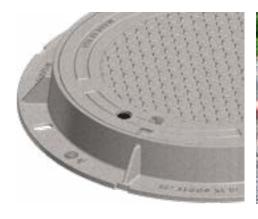
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We create exceptional solutions.

Worldwide research and collaboration gives EJ the edge in creating the best infrastructure solutions—solutions that lead the industry, act as best-in-class benchmarks, and satisfy the most demanding customer expectations.

With a focus on safety, functionality, and ergonomics, the design teams at EJ present our Innovative Access Solutions.



# Optimized Designs

Rethinking access designs to make products with the right balance of strength, weight, and durability.



# Ease of Use

Each product is designed to improve the installation process and enhance the ease of access to critical underground infrastructure—with a blend of ergonomics and functionality.



# Safety and Security

The safety of workers and pedestrians is the top priority of the innovative line. You will see this with designs that minimize the potential for injury and keep structures secured.

3



# Optimized Designs

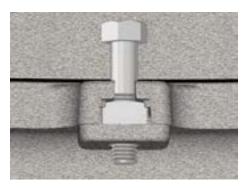
Years ago, castings were overbuilt to handle the inconsistencies of molding and iron quality. Now, with more controlled manufacturing processes and a better understanding of design practices, these antiquated designs can be updated.

Our modern castings provide superior performance with reduced weight, saving energy and raw material.

## Benefits

- · Load ratings that exceed AASHTO M 306 proof load testing
- · Reduced weight for ergonomic benefits
- · Improved product functionality
- · Added strength and durability
- · Less raw material usage a green product
- · Interchangeability with your existing street castings





**EON LOCK® Bolting** 

EJ has developed a reliable, hassle-free way to ensure solid, long lasting security.

U.S. Patent 7,712,515



Stackable frames improve safety and conserve space during storage, in transit, and when handling.



Ribbed modern cover design for ductile iron



Platen modern cover design for gray iron



Thinner wall thickness and stronger cover seating



Modern frame designs offer improved performance and safety. They are lighter weight and withstand higher load ratings.



Recessed region in flange design can reduce material and weight



4

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# Ease of Use

Whether it is an access point you need to get into daily, or only on an occasional basis, ease of entry to the chamber is key for authorized personnel.

Our designs incorporate features that improve reliability and ergonomics to make use simple and reduce effort.

## Benefits

- · Ergonomically engineered to minimize effort and reduce strain
- · Intuitive operation that requires minimal training
- · Multiple handling options that can accommodate your existing tools



### Mechanical Strut

Mechanical strut greatly reduces the effort required to open the cover. For example, a 550 lb cover can be opened using less than 35 lb of force at the handle. The fully contained, corrosion-resistant stainless steel strut takes up minimal space and is superior to exposed spring lift assist systems.



# Hinged Covers and Hatches

Ranging from standard manholes to large hatches, EJ offers a wide range of solutions to fit your application's proof load and usage needs (see page 9 for benefits of hinged cover designs).

U.S. Patent 7,908,798



# EPIC® Pick Bar

EPIC pick bar solution improves stability and increases leverage in this patented, closed hole design.

U.S. Patent 7,905,679



# MULTILEAF™ Hinged Covers

To withstand heavy loads, large openings typically required heavy covers. Innovations from EJ, such as the MULTILEAF, use a multi-cover design to distribute the weight between several covers, making opening the large cover area much easier while retaining strength.



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# Safety and Security

Personal safety for all of our customers and employees is imperative. We incorporate safe practices into every process, product and service we provide—from design and manufacture, through distribution and end use.

Adding to safety is security. Infrastructure security is a concern for all government entities both large and small. EJ offers different levels of infrastructure security. In most cases, the simplest security is appropriate, however the end user has several innovative options.

## Benefits

- · Intuitive safety features and options that provide physical and visual barriers to protect both workers and the public
- ·Wide range of security options to protect against accidental opening or closing and prevent unauthorized access or removal





# Safety Grate

6

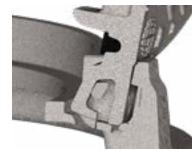
Designed for fall through protection, safety grates offer access for visual inspections and limited maintenance while the safety grate is in place. When in the open position, the safety orange aluminum grates create a visual barrier around the pit. Safety grates can also be locked to prevent unauthorized entry.



### Safety Bar

Self-engaging safety bar locks into place when the cover is fully opened and prevents accidental closure. The safety bar easily lifts up and out of the locking position, allowing the cover to close.

U.S. Patent 8,449,216



# Safety Catch

Offered in our hinged manhole covers, the safety catch design helps prevent unintended closure. The design also allows for the cover to be removed and opened to angles greater than 90°, providing clear access to the structure below.

U.S. Patent 7,908,798

# **ADA Compliance**

Provides safe walking and biking surfaces and equal access for all modes of transportation.

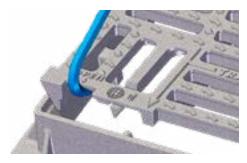
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Missing and stolen covers are dangerous to pedestrians and motorists. Make sure they are properly secured against the hazards in their environment.



# Slam Lock

The self engaging slam lock feature automatically locks the cover/grate to the frame when closed. To the untrained eye, the unlocking technique for the slam lock is not easily recognizable. With a standard pry bar, the latch releases when the pry bar is applied to the right location.



# Captive Hinge

Using a theft resistant hinge pin permanently secures the cover to the frame. This patented feature is referred to as our Captive Hinge design.

U.S. Patent 8,057,123



# Cam or Keyed Locks

The cam lock provides improved security to frame and cover assemblies, while eliminating loose and missing fasteners. EJ offers various cam and lock options to fit your needs. (underside view shown)



## Cam Bolting

Available on the CAMPRESSION® series, the arrangement of cam bolting locks applies pressure to the cover and gasket for a tight seal. The design does not require the bolt to be removed to open the cover. Simply loosen the bolt enough to rotate the cam to the open position to remove the cover. Cam bolting eliminates loose and missing fasteners.

# Other Bolting Options



Standard Bolting—
The simplest way to secure covers or grates to the appropriate frame.
Standard hex bolts or cap screws are the most common.



Pent Head Bolting— Provides a bit more security over standard bolting. Pent head bolts are substituted for the standard hex head style. Tools for pent head bolts are commonly available.

7



Tamper Proof Bolting— These type of bolts are used for situations that require special security above standard and pent head bolting. Tools required for removal are not as common.



# Innovative Product Lines





# Benefits of Hinged Manhole Assemblies

# **Functionality**

- · Ergonomics—Cover easily opens for access. Also works great in situations where a cover can't be dragged out of the way due to space restrictions or the elevation of the access point.
- · Time Savings—For secured covers, users don't have to spend time moving/finding the right cover orientation on the frame to re-bolt the cover.

## Safety

- · Resting Open Cover—Hinge design allows cover to rest in an upright and open position for clear access. The cover also acts as a visible barrier to one side of the structure.
- · Safety Catch—Safety catch helps prevent the cover from inadvertently closing.\*

# Security

- · One-Point Security—Connecting one side to the frame via the hinge, only one security option is needed to secure the cover, simplifying locking/unlocking the structure during service.
- · Range of Security Options—Standard bolting can keep the cover secured to the frame. Upgrading locks and special security bolting can deter theft.

EJ offers a wide range of hinged manhole solutions. Please use this table below for highlights and comparisons between our hinged manhole product lines.

Hinged Manhole Assembly Comparison				
Product	ERGO® ACCESS ASSEMBLY	ERGO® XL ACCESS ASSEMBLY	CAPTIVE HINGE	HINGECO® ACCESS ASSEMBLY
Clear Opening	24" and 28"	30" and 36"	24"	24"
Frame Height	4" (for 24" clear opening) 6" (for 24" clear opening) 7" (for 24" clear opening) 7" (for 28" clear opening)	4 1/2" (for 30" clear opening) 5 1/2" (for 30" clear opening) 6" (for 36" clear opening)	4"	4" bottom flange—round 4" bottom flange—square 6" top flange
Hinge Detail	21000	1	STORAL BOOK	1777
Top Flange Available	_	_	_	Yes
Lift Assist Available	_	Yes	_	_
Grate Available	Yes	Yes (30")	Yes	_
Security Options	Cam lock, bolts	Cam lock, bolts	Captive hinge pin, cam lock, bolts	Slam lock
Standard Iron Type	Ductile iron cover Gray iron frame	Ductile iron cover Gray iron frame	Ductile iron cover Ductile iron frame	Ductile iron cover Ductile iron frame
Load Rating	Heavy duty	Heavy duty	Heavy duty	Heavy duty <sup>†</sup>

<sup>\*</sup>Complete removal of the cover is recommended when entering the access point.

<sup>&</sup>lt;sup>†</sup>HINGECO is suggested for unintended vehicular traffic rated applications.



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# ERGO® ACCESS ASSEMBLY

The ERGO Access Solution has been designed with ergonomics in mind to optimize worker safety by incorporating a hinge feature.

The cover opens to 120°, where the cover securely rests and can be removed. The safety catch at 90° prevents accidental closure.

The ERGO access assembly is customizable to most city specifications with multiple frame openings and heights available. For clear openings greater than 28", please refer to the ERGO XL access assembly.

# Standard Features

- · Heavy duty
- · Gasketed
- · Patented hinge assembly
- · Opens to and removes at 120°
- ·Safety catch at 90°
- · Ductile iron cover
- · MPIC® multi-tool pick bar

# Options

10

- · Available on SELFLEVEL®
- · Special lettered covers
- · Custom logo covers
- · Environmental messaging
- · Grates available
- $\cdot \operatorname{\mathsf{Cam}}\operatorname{\mathsf{lock}}\operatorname{\mathsf{security}}$
- · EON LOCK® bolting
- ·Watertight (Level 1)\*
- · Multiple frame openings and heights available (see table)



ERGO access assembly with custom logo cover in St. Cloud, Florida.



Showing 24" ERGO with cam lock



Drainage grate available for 24" ERGO



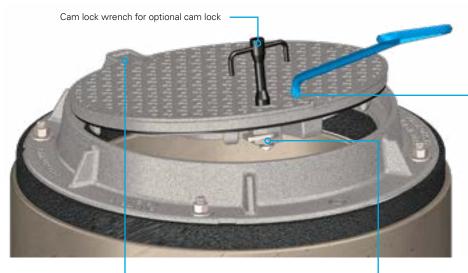
T-Gasket
The thick and durable gasket cushions traffic shock and resists infiltration.



Important Safety Information Complete removal of the cover is recommended when entering the access point.



<sup>\*</sup>Bolted cover, no cam lock, beaded gasket, and non-draining hinge pocket frame assembly required.



# MPIC® Multi-tool Pick Bar



# Safe Cover Removal



The patented hinge design allows the cover to open up to 120°, where it rests in a safe and secure position. From the 120° position, the cover can be safely removed.

U.S. Patent 7,908,798

# Safety Catch



Patented ERGO hinge design has a safety catch at 90° to prevent accidental closure.

# Cam Lock Security Option



The cam lock provides improved security to frame and cover assemblies, and also eliminates loose and missing fasteners. The cam lock wrench is only removable when the cover is in the locked position, ensuring it is engaged.





Custom logo cover made from a photo of Mt. Edgecumbe, by local photographer Tim Shobe, for the City of Sitka, Alaska.

# ERGO Access Assembly Sizes

Clear Opening	Frame Height	Series No.
24	4	ERGO24
24	6	ERGO24
24	7	ERGO24
28	7	ERGO28

Note: All dimensions are in inches.



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# ERGO® XL ACCESS ASSEMBLY

The ERGO XL Access Assembly offers an advanced level of functionality and safety for 28" clear openings and above.

This product is easy to lift open, reduces excess strain, and promotes safe working conditions. To address ease of use, choose an optional stainless steel mechanical strut that reduces the lifting force to raise the cover to less than 50 lb.

# Standard Features

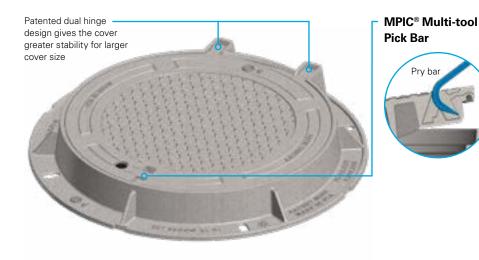
- · Heavy duty
- · Gasketed
- · Patented hinge assembly
- ·Opens to 120°
- · Safety catch and removal at 90°
- · Ductile iron cover
- · MPIC® multi-tool pick bar

# Options

- · Airport extra heavy duty
- · Special lettered covers
- · Custom logo covers
- · Environmental messaging
- · Grates available
- · Cam lock security
- · EON LOCK® bolting
- ·Watertight (Level 1)\*
- · Lift assist
- · Multiple frame openings and heights available (see table)



ERGO XL adds convenience to 30" and 36" access assemblies.



ERGO XL Access Assembly Sizes

Clear Opening	Frame Height	Series No.
30	4 1/2	ERGO30
30	5 1/2	ERGO30
36	6	ERGO36

Note: All dimensions are in inches.

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Important Safety Information Complete removal of the cover is recommended when entering the access point.

<sup>\*</sup>Bolted cover, no cam lock, beaded gasket, and non-draining hinge pocket frame assembly required.

# Cam Lock Security Option



The cam lock provides improved security to frame and cover assemblies, and also eliminates loose and missing fasteners. The cam lock wrench is only removable when the cover is in the locked position, ensuring it is engaged.

# T-Gasket

The thick and durable gasket cushions traffic shock and resists infiltration.



# Lift Assist

Optional lift assist is a corrosion-resistant stainless steel mechanical spring strut that reduces the lifting force of the cover to less than 50 lb. It is available only on the ERGO® XL.

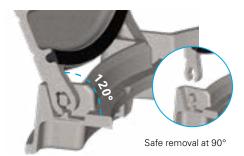
## **Mechanical Strut Lift Assist**

The rugged design is clean and maintenance free. The strut takes up less space in the clear opening than a traditional spring assist. It is fully self-contained, protecting coils from exposure to the elements.

Made without internal gases or seals, the struts have an effective operating temperature range of -30° F to 400° F. The durability has been tested at over 150,000 cycles.



# Opening Range and Safe Cover Removal



Our patented dual hinge design allows the cover to open up to 120°, where it rests in a safe and secure position. From the 90° position, the cover can be safely removed.

U.S. Patent 8,206,058



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# CAPTIVE HINGE ACCESS ASSEMBLY

The Captive Hinge Access Assembly is an advanced solution that addresses present concerns in the market such as cover theft, ergonomics, safety, pressure relief, and security. Once a cover with a captive hinge pin is installed, the cover cannot be removed.

# Standard Features

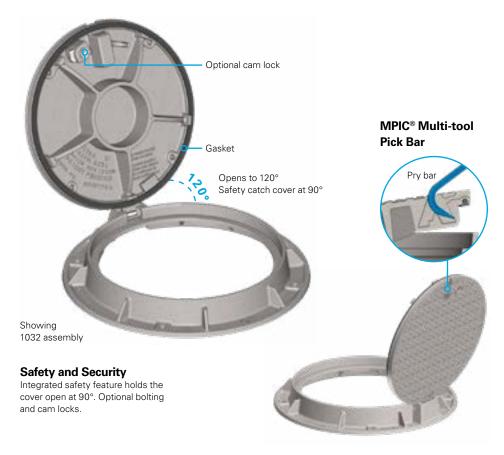
- · Heavy duty
- Gasketed
- ·Opens to 120°
- · Safety catch at 90°
- · Ductile iron frame and cover
- · MPIC® multi-tool pick bar
- · Patented hinge assembly
- · Non-slip surface

# Options

- · Drainage grates
- · Special lettered covers
- · Custom logos
- · Environmental messaging
- · Wireless remote monitoring
- · Security Cam lock, bolting
- · Multiple frame openings and frame heights available
- · Captive hinge optional pin makes cover non-removable



Important Safety Information
If used without an installed pin, complete
removal of the cover is recommended when
entering the access point.



# **Theft Resistant Hinge Pin**

The end user has the option to permanently connect the cover to the frame to prevent cover theft. A cover can be made captive before delivery or after installation.

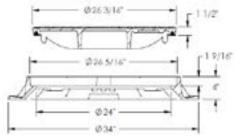


**Option 1—Preinstalled** (cutaway view shown)
Captive hinge pin installed during manufacturing by EJ.



Option 2—Retrofit (cutaway view shown)
The retrofitting captive hinge pin can be installed anytime if a preinstalled pin hasn't been used. The pin comes with a spring built within the pin, which sets during installation to permanently secure the hinge to the frame.

Note: The Captive Hinge pin is not a requirement for the hinging function of this product.





Optional drainage grate with cam lock



# HINGECO® ACCESS ASSEMBLY

Combine ergonomics and security with the HINGECO access assembly.

The design of this cover allows it to pivot on the hinge and holds it at 120° to provide unobstructed access to the clear opening of the frame. In combination with the slam lock, there is no need for multiple cam locks to secure the cover. One slam lock keeps the cover secured and can be unlocked with a standard pry bar.

Precasting the HINGECO access assembly is made easy with the top flange version. By casting the assembly upside down, getting a smooth, flat surface is simplified during the pouring process.

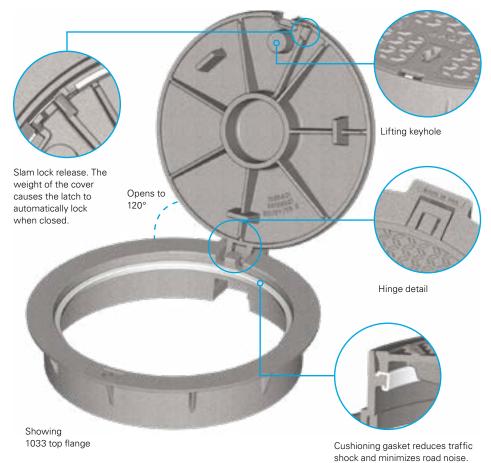
# Standard Features

- · Heavy duty
- · Ductile iron frames and covers
- Proof load exceeds AASHTO M 306
   40,000 lb requirement
- · Hinged cover opens to 120°
- · Cover locks in 90° open position, must be lifted to be released
- · Cover removes at 90°
- · Slam lock release feature, which automatically locks when closed

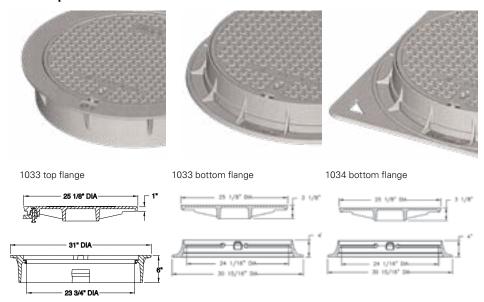
# Options

- · Round or square frames
- · Special lettered and custom logo covers
- · Cushioning gasket on bearing surfaces
- · Lift handle
- · Top flange available

Note: HINGECO is traffic rated, but not intended for continuous traffic applications.



# **Frame Options**



Important Safety Information
Complete removal of the cover is recommended when entering the access point.



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# SELFLEVEL® ASPHALT ACCESS ASSEMBLY

The SELFLEVEL Access Assembly is a highly engineered infrastructure solution. Unlike traditional manhole units, its unique design allows for a range of movement that keeps the SELFLEVEL access assembly perfectly aligned with the finished road surface. This unit works for both retro fit and new installations.

# Standard Features

- · Heavy duty
- · Upper frame is supported by road surface
- · Unit stays level with the road surface, even when road heaves due to extreme temperature changes
- · Up to 5° tip angle for top frame
- · Proof load exceeds AASHTO M 306 standards
- · Frame fits with existing manhole covers

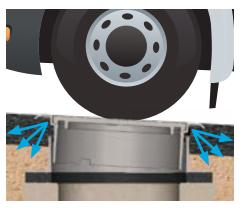
# Options

- · Special lettered covers
- · Custom logo covers
- · ERGO® SELFLEVEL assembly
- · Transitional frame (square base to round top)
- · EON LOCK® bolting
- · Cam lock
- · Neoprene gasket for cover
- ·Watertight (Level 1)\*
- · INFRA-RISER® adjustment riser
- · Multiple frame openings and heights available



SELFLEVEL access assembly installed in Traverse City, Michigan.

# Range To Move With Surface



Once installed, the unit will continue to move with the road surface. The road surface aids in absorption of traffic vibration and shock, further protecting the life of your infrastructure and critical underground structures.



SELFLEVEL has a range of motion of up to a 5° tip angle while still moving with surface.

# **Reduce Surface Movement Issues**



# SELFLEVEL® Access Assembly Helps Eliminate:

- Frost heave/uplift
- Manhole structure settling
- · Site deterioration
- Pavement cracking

# SELFLEVEL® Access Assembly also Provides:

- · Improved ride quality to meet smooth street initiatives
- Inclined installations

<sup>\*</sup>Bolted assembly with gasket required.

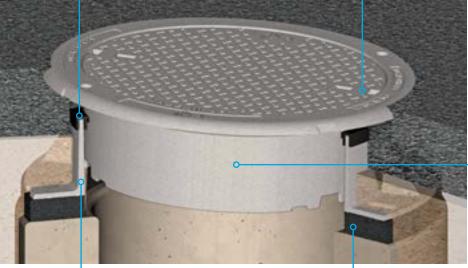
# **Multi-functional Seal**

The multi-functional seal helps keep the upper frame centered within the guide frame, which prevents the two pieces from touching. Seal protects against excess debris and material from entering the manhole.



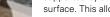


**EPIC® Pick Bar** 



# Guide Frame

This frame facilitates self-centering and keeps the upper frame centered over the manhole structure.



Optional INFRA-RISER

adjustment riser

**Upper Frame** 

The upper frame of the SELFLEVEL assembly is supported by and moves with the surrounding road surface. This allows it to remain level with the road surface. This "floating" affect helps prevent road damage and protects the infrastructure underground by dispersing traffic vibrations and shock throughout the road surface, rather than into the structure below.



After asphalt has been packed, the SELFLEVEL compacts level with the surrounding roadway for a smooth finish that will last longer than traditional manhole assemblies in situations where there can be frost heave and natural road settling.

# **ERGO® SELFLEVEL® Assembly**



ERGO SELFLEVEL for asphalt combines the ergonomic and security benefits of the hinged cover with the roadway leveling benefits of the SELFLEVEL frame.

SELFLEVEL Asphalt Access Assembly Sizes

Cover Size	Clear Opening	Series No.
26	24	1205, 1037, 3024
29 5/8	27 15/16	3028
32	30	1322, 3027

Note: All dimensions are in inches.



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# SELFLEVEL® CONCRETE ACCESS ASSEMBLY

The concrete SELFLEVEL Access Solution has been designed specifically for concrete applications. By incorporating adjustment brackets into the design, the frame can be held up during the concrete installation. After the concrete cures, the brackets should be removed, and the upper frame will move with the pavement.

This product is ideal for environments with frost heave, as the frame floats with the surface. It also works well for communities with a smooth street initiative, or inclined installations.

# Standard Features

- · Heavy duty
- · Upper frame is supported by road surface, and can be installed with a maximum tip angle of 5°
- · Steel sleeve protects the unit (SELFLEVEL) from concrete interference
- · Lifting handles on upper frame allow for easier handling during installation
- · Lower frame is bolted to structure below
- · Proof load exceeds AASHTO M 306 standards
- Frame fits with existing manhole covers

# Options

- · Special lettered covers
- · Custom logo covers
- · Transitional frame (square base to round top)
- · EON LOCK® bolting
- · Cam lock
- · Neoprene gasket for cover
- · Watertight (Level 1)\*
- · INFRA-RISER® adjustment riser
- · Multiple frame openings and heights available



The SELFLEVEL® access assembly is a highly engineered infrastructure solution. It provides additional benefits that a traditional manhole unit cannot provide. Its unique design allows a range of movement, providing installations that are perfectly aligned with the finished road surface. Showing 3025 assembly.

# **Reduce Surface Movement Issues**



# SELFLEVEL® Access Assembly Helps Eliminate:

- · Frost heave/uplift
- Manhole structure settling
- · Site deterioration
- · Pavement cracking

# SELFLEVEL® Access Assembly Also Provides:

- · Improved ride quality to meet smooth street initiatives
- Inclined installations



SELFLEVEL has a range of motion of up to a  $5^{\circ}$  tip angle while still moving with surface.



<sup>\*</sup>Bolted assembly with gasket required.

# **Upper Frame**

The upper frame of the SELFLEVEL assembly is supported by and moves with the surrounding road surface. This allows it to remain level with the road surface. This "floating" effect helps prevent road damage and protects the infrastructure underground by dispersing traffic vibrations and shock throughout the road surface, rather than into the structure below.



Showing 3025 assembly



# **Multi-functional Seal**

The multi-functional seal helps keep the upper frame centered, which prevents the two pieces from touching.



**EPIC® Pick Bar** 

# Steel Sleeve

Creates a void, while pouring concrete, to allow upper frame to float with the road surface.

## **Guide Frame**

This frame facilitates self-centering. The guide frame comes with a multi-functional seal. It reduces water infiltration and protects against excess debris and material from entering the manhole.



Optional INFRA-RISER® Rubber Composite

Adjustment Riser.

Adjustment bracket and bolt for raising the upper frame up off the lower frame during pouring, giving it clearance to 'float' when set in concrete. After concrete has cured, the bracket and bolt are removed and can be reused. Adjustment bolt tabs can be cut off for greater clear opening after installation.



SELFLEVEL Concrete Access Assembly Sizes

Cover Size	Clear Opening	Series No.
26	24	3025
32	30	3027

Note: All dimensions are in inches.



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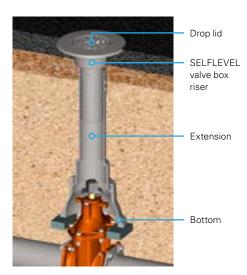
# SELFLEVEL® VALVE BOX RISER

Increase driveability and extend road life with SELFLEVEL valve box risers in your community. Designed to smoothen the road surface, prolong asphalt life by reducing cracking, and reduce snow plow damage, the SELFLEVEL valve box riser is supported by and moves with the surrounding road surface. This allows it to remain flush with the road surface.

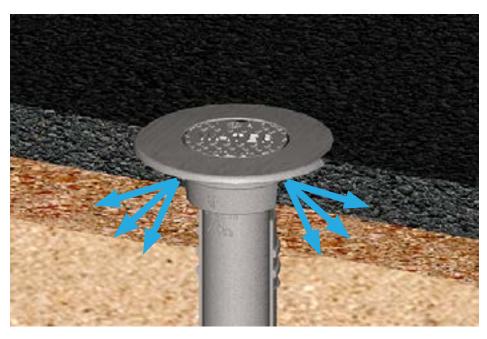
Lasting longer than traditional valve box risers in situations where there can be frost heave and natural road settling, this "floating" affect also helps prevent road damage and protects by dispersing traffic vibrations and shock throughout the road surface.



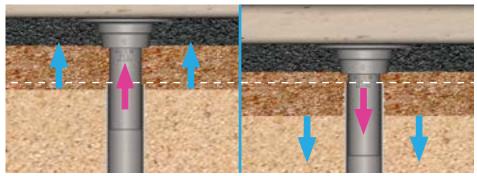
- · Heavy duty
- · Accommodates 2" through 12" valves
- · 4" clear opening
- · Frame fits with locking and non-locking 6800 series lids
- · ASTM A48, Class 35B
- ·85% minimum recycled content
- · Made in USA



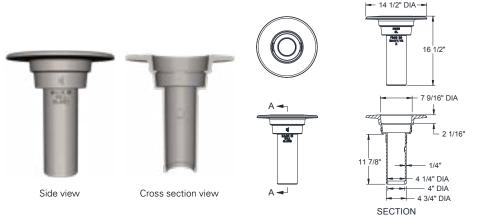
The SELFLEVEL valve box riser is used with drop lid, extension, and bottom to provide the complete solution for valve box access.



Once installed, the unit will continue to move with the road surface. The road surface aids in absorption of traffic vibration and shock.



The valve box riser stays level with the road surface, even when the road heaves due to extreme temperature changes or settling of the pavement. Pavement around the valve box stays smooth for years to come.





# REVOLUTION® ACCESS ASSEMBLY

Discover the REVOLUTION Access
Assembly — it is the perfect solution for elevated structures and raised access points. The cover pivots away from the hole opening, eliminating the need for manually raising or lowering the cover. It rotates in either direction on a cast-in stainless steel rod that ensures it remains attached to the frame. No special tools are required to open and close.

# Features

- · Non-traffic rated
- · Lightweight cover easy to open, no lifting required, and takes only one person to operate
- · Stainless steel rod cast in cover
- · Water resistant cover overlaps frame
- · A 1/4" round neoprene gasket is secured to prevent roll out and provides odor control
- · 5" frame height

## Options

- · Special lettering
- ·Watertight (Level 1)
- · Integrated hole for optional padlock
- · EON LOCK® bolting
- · Security bolting



# **Lift and Rotate Cover**



Optional pad lock / bolt

lock hole for added

security

To open the cover, slightly lift and rotate the cover. The patented design provides cover lift and rotation with minimal effort. Worker safety is improved by eliminating the need to hoist heavy covers when opening or closing the elevated unit.

# U.S. Patent 7,832,958

# **Important Safety Information**

Securely bolt the frame to manhole cone on 29 3/4" bolt circle Do not subject cover to any load when in open position Do not install in areas of vehicular traffic

# **Optional Bolting**

The single bolt design allows the structure to be secured with a standard or special security bolt, or a padlock. The four bolt design allows pressure to be applied to the frame/cover, which compresses the gasket, and provides a watertight seal.

Stainless steel rod with

washers allow

move smoothly

the cover to

and easily

composite bushing and

# **Resists Water Infiltration**

Neoprene gasket



The surface of the cover extends slightly past the edge of the frame, and the neoprene gasket helps seal the unit against water infiltration. A watertight seal can be achieved with the four bolt design.

REVOLUTION Access Assembly Sizes

Clear Opening Dia.	Series No.
24	REVO24
28	REVO28
30	REVO30

Note: All dimensions are in inches



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# DUCTILE IRON HINGED HATCH ACCESS ASSEMBLY

Ductile iron access hatches have been designed for improved ergonomics, and are available in heavy duty and airport extra heavy duty applications.

On a cover that can weigh as much as 550 lb, the lifting force required to open the cover is less than 35 lb due to the uniquely designed mechanical strut.

The self-engaging safety bar provides added protection while the underground infrastructure is accessed, and safety grates can be specified for added fall through protection.



- · Ductile iron frame and cover
- · Cover opens to 105°, safety catch and removal at 90°
- · Self-engaging safety bar
- · EON LOCK® bolting
- · MPIC® multi-tool pick bar
- ·Bolting

# Options

- · Mechanical lift assist (standard feature for airport rated models)
- · Top and bottom flange designs
- · Safety grate
- · INFRA-RISER® adjustment riser
- · Forming skirt





# Wide Availability of Sizes

Shown below are just a sample of the various cover openings and sizes. See the table below for the full range of available clear opening sizes and load ratings.







8198 hinged hatch with dual lift assist 48" x 48"



8218 double assembly 48" x 48"



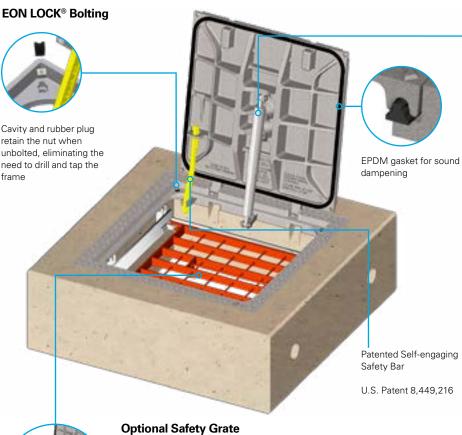
8196 double assembly 30" x 62"

Ductile Hinged Hatch Clear Opening Options

Ductile Hilliged Hatch Clear Opening Options			
Clear Opening Size	Airport Extra Heavy Duty Series No.	Heavy Duty Series No.	
24 x 24	8195	8215	
24 x 36	8192	8212	
30 x 30	8196	8216	
30 x 62	8196—Double	8216—Double	
36 x 36	8197	8217	
36 x 74	8197—Double	8217—Double	
48 x 48	8198	8218	
48 x 48	_	8218—Double	
48 x 98	8198	8218	

Note: All dimensions are in inches.



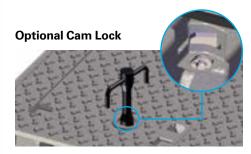


## Lift Assist

Lift Assist is a corrosion-resistant stainless steel mechanical spring strut. The rugged design is clean and maintenance free. The strut takes up less space in the clear opening than a traditional spring assist. It is fully self-contained, protecting coils from exposure to the elements.

Made without internal gases or seals, the struts have an effective operating temperature range of -30 $^{\circ}$  F to 400 $^{\circ}$  F. The durability has been tested at over 150,000 cycles.





Security cam lock and wrench shown. Wrench is only removable when cover is in the locked position.

# **Optional Forming Skirt**



Available forming skirt simplifies precasting the hatch in concrete—no need for added forming to protect the inner hatch. The leave-in-place aluminum skirt can be made to fit any concrete slab thickness. (Image showing hatch upside down with forming skirt.)

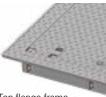
Provides additional safety features

- Doors cannot be closed unless the fall through protection has been put back in place (protecting the next operator).
- $\cdot$  Visual inspections and limited maintenance can be done while safety grate is left in place.
- · Orange safety grates create a visual barrier around the pit; promotes an awareness of the hazard.
- · Grate can be locked independently of the hatch, adding another level of security when needed.

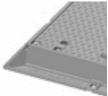
# Removable Center Beam The Control of the Control of

Removable center beam provides a much greater clear opening access on several double hatch models. Removal/replacement is simple with 4 bolts securing the beam to the frame.

# Frame Options



Top flange frame



Bottom flange frame



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# **HINGED TRENCH ASSEMBLY**

The hinged trench assembly simplifies access for supply lines and collection systems. Available with hinged covers or grates, the system can be configured to any length of trench needed.

Optional mechanical strut improves ergonomics by reducing lifting force to 35 lb or less for the entire range of motion—available for both cover and grate versions.

The covers offer optional cable cut outs for electrical, telecommunications, and other supply lines to be temporarily exposed for use while the covers remain in the closed position.



- · Airport extra heavy duty
- · Top flange design
- · Rail vent slots
- · Self-engaging safety bar
- Rebar holes in gussets
- · Bolt holes for connecting rails together

Hinged Trench Available Options

Options	Grate	Cover
Bolting	Yes	Yes
Cam Lock	_	Yes
Cable Cut Outs	_	Yes
Lift Assist	Yes	Yes
MPIC® Pick Bar	_	Yes

Hinged Trench Sizes

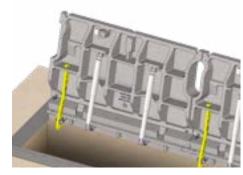
Туре	Trench Width	Length	Series No.
Grate	18	24	6906
Cover	24	24, 36, 48	6808
Grate	24	24	6908
Cover	36	24, 36, 48	6811

Note: All dimensions are in inches.

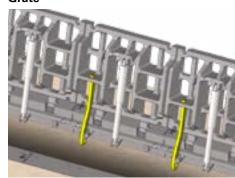


Self-engaging safety bar with optional mechanical lift assist make the hinged trench covers and grates safe and easy to use.

# Covers









48" long solid cover



24" long solid cover



24" long grate

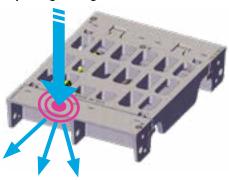


37 3/8" wide steel end plate



24 ejco.com 800 626 4653

# **Top Flange Design**

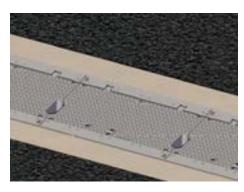


The top flange design with a wide flange, fully supported with concrete underneath, distributes heavy loads over a larger area which reduces cracking and spalling of the surrounding concrete.



Venting slots in the frame rail allow for air to escape during the pouring process, fully filling the voids with concrete for support and weight disbursement.

# Cable Cut Outs\*



Optional cable cut outs for covers allow for temporary access to supply lines while keeping the covers closed.

# Cam Lock Security Option\* Cable cut out\*

## Safety Bar

Patented Self-engaging Safety Bar keeps the trench open and protects from unintended closure

U.S. Patent 8,449,216

# Lift Assist Option

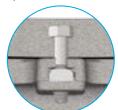
Lift Assist is a corrosion-resistant stainless steel mechanical spring strut. The rugged design is clean and maintenance free. The strut takes up less space in the clear opening than a traditional spring assist. It is fully self-contained, protecting coils from exposure to the elements.

Made without internal gases or seals, the struts have an effective operating temperature range of -30° F to 400° F. The durability has been tested at over 150,000 cycles.



# **EON LOCK® Bolting**

Compatible with standard hex bolts or special security designs, the EON LOCK design retains the nut when the cover is unbolted and allows the nut to be removed in the future should it need to be replaced.





Designed to work with concrete trench forming systems that improve the speed of installation versus traditional installation. Using concrete, no liners are needed—eliminating combustible material in applications where fire suppression measures are needed.

<sup>\*</sup>Not available for grates



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# STORMSURGE® ACCESS ASSEMBLY

In areas with flash-flooding or tidal concerns, manhole covers can become an unexpected concern for water systems and the general public. In the event of a major storm surge, the underground water pressure can be so powerful that it can force a cast iron manhole cover open and dislodge it during the event. This creates a hazard for both motorists and pedestrians, and it can leave an empty hole where the manhole cover once was.

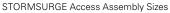
EJ has developed a manhole access assembly to solve this problem. During a storm surge or backflow event, the cover is allowed to lift up to 16°, enabling water to flow out and relieve the pressure. The locking arm and hinge restrain the cover, and allow it to return to the seated position once the surcharge subsides.

# Standard Features

- · Heavy duty
- · Ductile iron
- · Cover permanently attached to frame
- · Non-slip surface
- · Safety catch at 90° to prevent unintended closure
- · Patented design features
- · Made in the USA

### **Options**

- · Solid or vented covers
- · Custom logo covers
- · Special lettered covers
- · Security bolt for controlled access and theft deterrence



Clear Opening	Frame Height	Series No.
24	4	1032
30	6	3200

Note: All dimensions are in inches.

U.S. Patent 8,714,867 and 8,784,000



During a major rain or tidal event, the water pressure can be powerful enough to "push up" and dislodge a manhole cover, creating a hazard for the public and a serious concern for municipalities. EJ has developed a manhole access assembly specifically to combat this situation, by venting pressure and restraining the cover to the frame. As the surcharge subsides, the cover returns to the seated position.



1032 series in the closed position.

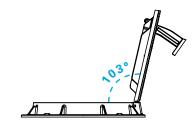


1032 series in the venting position.

# 24" Clear Opening



Single hinge 1032 series with 24" clear opening and up to  $16^{\circ}$  cover venting (00103250A01).

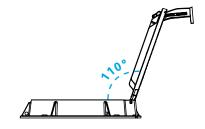


Shown in the open resting position.

# 30" Clear Opening



Dual hinge 3200 series with 30" clear opening and up to 15° cover venting (00320021A01).



Shown in the open resting position.



# **DUOSEAL™ WATERTIGHT ACCESS ASSEMBLY**

Prevent discharges, protect against inflow, and suppress odors with DUOSEAL™ watertight access assembly.

The DUOSEAL access assembly is ideal for flood prone areas or to prevent unwanted fluids from overflowing due to a surcharge in the system.

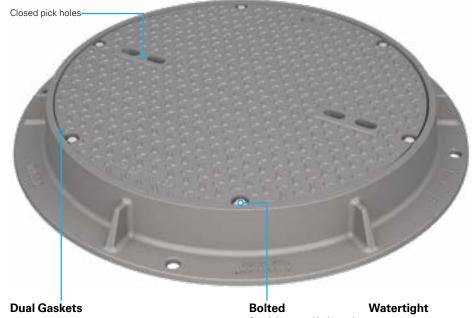
The bolted, dual-gasket design creates a watertight barrier to contain manhole structures and prevent inflow or overflow. The assembly has been tested to EJ Watertight Level 8 (L8)\*, meaning it can withstand 3 1/2 atmospheres of pressure (51.45 psi), which is the equivalent of having approximately 118 ft of water on top of the manhole assembly.

## Features

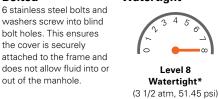
- · Heavy duty rated
- ·Watertight (Level 8)
- · Closed pick bars
- ·30" clear opening
- · 4 1/2" frame height
- · Dual 3/8" diameter round neoprene gaskets
- · Ductile iron cover with gray iron frame
- · Stainless steel bolting
- · Made in the USA

# Options

- · Special lettered covers
- · Custom logo covers
- · Security bolting

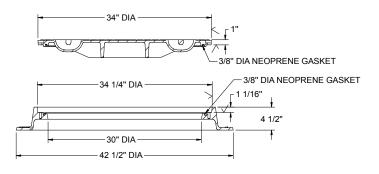


A dual gasket configuration between the frame and cover compress to seal the assembly and separate the interior structure from the external environment.





27





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# ERMATIC® MODULAR COVERS

The ERMATIC Modular Cover system is a comprehensive and highly engineered range of access covers for a wide variety of underground services. This modular system can be customized to fit any underground vault dimension or cover configuration. The ERMATIC range leverages the global engineering and design experience within EJ, to enhance ergonomic design and security.

# Features/Options

- · Pedestrian to airport rated (or EN124 Standards – B125, C250, D400, E600, F900)
- ·Wide range of cover sizes from 24" x 24" and larger
- · Watertight (Level 1)
- · Security locking
- · Available with hinged and spring loaded struts for assisted opening
- · Ergonomic lift handles for opening
- Available with safety grates and/or safety railings
- · Cover options: solid cover with LLLL® slip resistant tread, recessed for concrete infill or brick pavers, or cover with removable inner hatch/cover
- · Available with PREMARK® anti-skid coating

# **Project Applications**

- Sewerage: inspection pits for sludge chambers, access shafts for large plants, etc.
- · Telecommunications: cable jointing chambers, etc.
- · Utility: lighting, signals, transformer pits, cable joint boxes, etc.

## **Project Types**

- · Airports and ports
- ·Railways
- ·Tunnels
- · Power stations
- ·Water treatment and purification plants
- · Manufacturing plants
- · Exhibition centers, leisure parks, stadiums, and other public arenas

The ERMATIC range of modular covers are produced in France.



Modular Construction—The use of modular elements gives a vast range of sizes. Frame elements (side frames and end plates) are assembled using bolts and aluminium joints to provide linear openings for even the longest ducts. For clear openings wider than 47 3/16" (1200 mm), ERMATIC units use removable beams supported in boxes which are fixed to the frames. This allows the construction of units to suit the largest openings.

# **Ultimate Protection**

ERMATIC products assure protection against damage, debris or aggressive chemicals, and allow designers to conceal underground services.



1/2/3 covers unit



Continuous duct cover



Removable beams give unobstructed access to large vaults.



Modular design allows for infinite length to accommodate even the longest duct systems.



# CAMPRESSION® ACCESS ASSEMBLY

The CAMPRESSION Access Assembly solution minimizes water infiltration, controls odor and provides improved security.

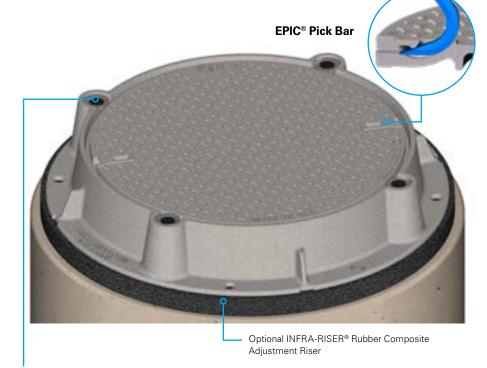
Evenly distributed cam locks apply pressure to the cover against a neoprene gasket, forming a tight seal to minimize water infiltration.

# Standard Features

- · Heavy duty load application meets AASHTO M 306 certification
- Ductile iron cam locks with EON LOCK® bolts provide watertight (Level 1) and security features
- · 1/4" round neoprene gasket
- · EPIC® closed pick slots
- · Lightweight ductile iron cover, per ASTM A 536
- · 6" frame height

# Options

- · Custom logo cover
- · Special lettered cover
- $\cdot$  2" adjustment riser available



# **Cam Locks**

Ductile iron cam locks rotate to open cover, and back to tighten and secure cover. No need to completely remove the bolts—just loosen bolts and rotate cam.



Closed with cap on



Cap off, loosen bolt, rotate cam

Stackable Frames

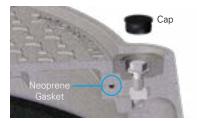


Rotate 90° to open



24" three bolt assembly (CAMP24 series)

# **EON LOCK® Bolting**



EON LOCK® replaceable threads.



Frames stack to improve safety and conserve space during handling, transit, and storage.



30" four bolt assembly (CAMP30 series)



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# MULTILEAF™ HINGED COVERS

The MULTILEAF range of hinged and locked covers are suited for applications that require large, unobstructed access openings.

The hinged triangular cover design distributes the overall weight of the cover, reducing strain to open the covers. Each cover uses a 3 point contact with the frame seat to minimize rocking of the cover and reduces road noise.

Also designed into the MULTILEAF is the sequential overlapping cover design. Using strategically placed tabs on the covers, the first cover can secure all covers with just one lock.



### Features

- · Wide range of clear openings, cover configurations, and load ratings
- · Medium duty to airport extra heavy duty proof load ratings
- Open to 105° (and greater, depending on series) for complete access to the opening
- ·90° safety catch that prevents the covers from unintended closure
- ·Covers remove at 90°\*

# Options

- · Ductile iron or gray iron frames
- Lift assist with gas spring struts to reduce effort for opening/closing
- · Security lock options
- · Fall through protection grates
- · Available with PREMARK® anti-skid coating



Optional lift assist greatly reduces effort to open and close cover.

\*May require detaching any hinge pins, lift assist, or safety bars before removing



MULTILEAF distributes the weight of the large access cover over 2, 3, and 4 triangular shaped, hinged covers; minimizing strain when accessing the structure while retaining strength when closed.

Including the TI4S, TI9S, DT4S, and DT9S series, MULTILEAF offers a wide range of features to fit your application's needs.

The MULTILEAF range of hinged and locked covers are produced in France.



# **HINGED GRATE ASSEMBLY WITH SLAM LOCK**

The heavy duty Hinged Grate Assembly works great for drainage inlets that require a higher level of security than a stand alone frame and grate.

The heavy duty ductile iron frame and hinged grate, a part of the 5624 series, is typically installed in high traffic areas. The slam lock closure feature prevents the grate from opening inadvertently and conceals the lock from unauthorized access. Self wedge seating allows traffic to push the grate into the frame — preventing the grate from rocking.

The lightweight grate opens to 115° and removes at 90°.

# Standard Features

- · Heavy duty
- · Square grate 290 sq. in. open area
- · Ductile iron frame and grate meet ASTM A 536 requirements
- · Lightweight grate opens to 115° and removes at 90°
- · Self wedging grate seating
- · Slam lock (locking feature)

# Options

- · 3 flange (including left and right hand variations) and 4 flange frames available
- · Special lettering



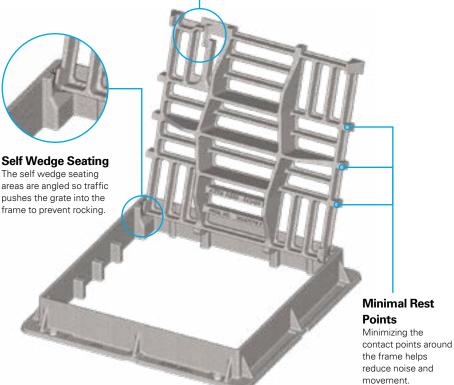
Grate includes directional instruction markings and anti-slip texture. Special lettering options (including environmental messaging) are available.





### Slam Lock

The slam lock design is an integral arm that moves when the grate is shut preventing the grate from being opened inadvertently. When closed, the seamless design also makes the latch invisible to the untrained eye, providing greater security from unauthorized removal of the grate.





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